



### GLAA20D



*Actual product appearance may vary.*

**Global Limit Switches Series GLS: Top Roller Arm, 2NC 2NO DPDT Snap Action, 0.5 in - 14NPT conduit**

#### Features

- Designed to IEC standard for world-wide applications
- UL, CSA, and CE
- International conduit sizes
- Direct PLC interface compatible (two circuit)
- Modular construction reduces maintenance parts costs
- Designed for ease of installation
- Variety of basic switch versions
- Wide choice of actuators

#### Potential Applications

- Machine tools: metal fabrication equipment, presses, transfer lines and special machinery
- Material handling equipment: conveyors, elevators, cranes, and hoists
- Packaging machinery and process equipment
- Textile machinery
- Construction machinery and equipment, vehicles and lift trucks

#### Description

The GLS series limit switches are specifically designed for world-wide applications and are supported by Honeywell global resources for sale and after sale service.

Product Specifications	
Availability	Global
Operating Force (O.F.)	9,5 N [2.10 lb]
Pretravel (P.T.)	4,2 mm [0.165 in]
Overtravel (O.T.)	9,0 mm [0.35 in]
Differential Travel (D.T.)	1,7 mm [0.067 in]
Product Type	EN50041/47 Global Limit Switch
Actuator	Top Roller Arm
Lever Style	None
Circuitry	2NC 2NO DPDT Snap Action
Ampere Rating	10 A (Thermal)
Supply Voltage	600 Vac and 250 Vdc max.
Housing Material	Zinc Die-Cast

Termination Type	0.5 in - 14NPT conduit
Housing Type	EN 50041
Series Name	GLS DIN
Shock	50 g per IEC 68-2-27c (w/o Actuator)
Vibration	10 g per IEC 68-2-6 (w/o Actuator)
Sealing	NEMA 1, 4, 12, 13 IP67
Approvals	UL, CSA, CE
CSA File #	LR94369-3
UL File #	E37138 & E157416
Mechanical Life	15 million
Operating Temperature Range	-25 °C to 85 °C [-13 °F to 185 °F]
Agency Approvals and Standards	IEC 947-5-1, EN60947-5-1, UL508
UNSPSC Code	302119
UNSPSC Commodity	302119 Switches and controls and relays
Sealed	Industrial
Operating Position (O.P.)	61,0 mm [2.40 in]

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SIDE ROTARY

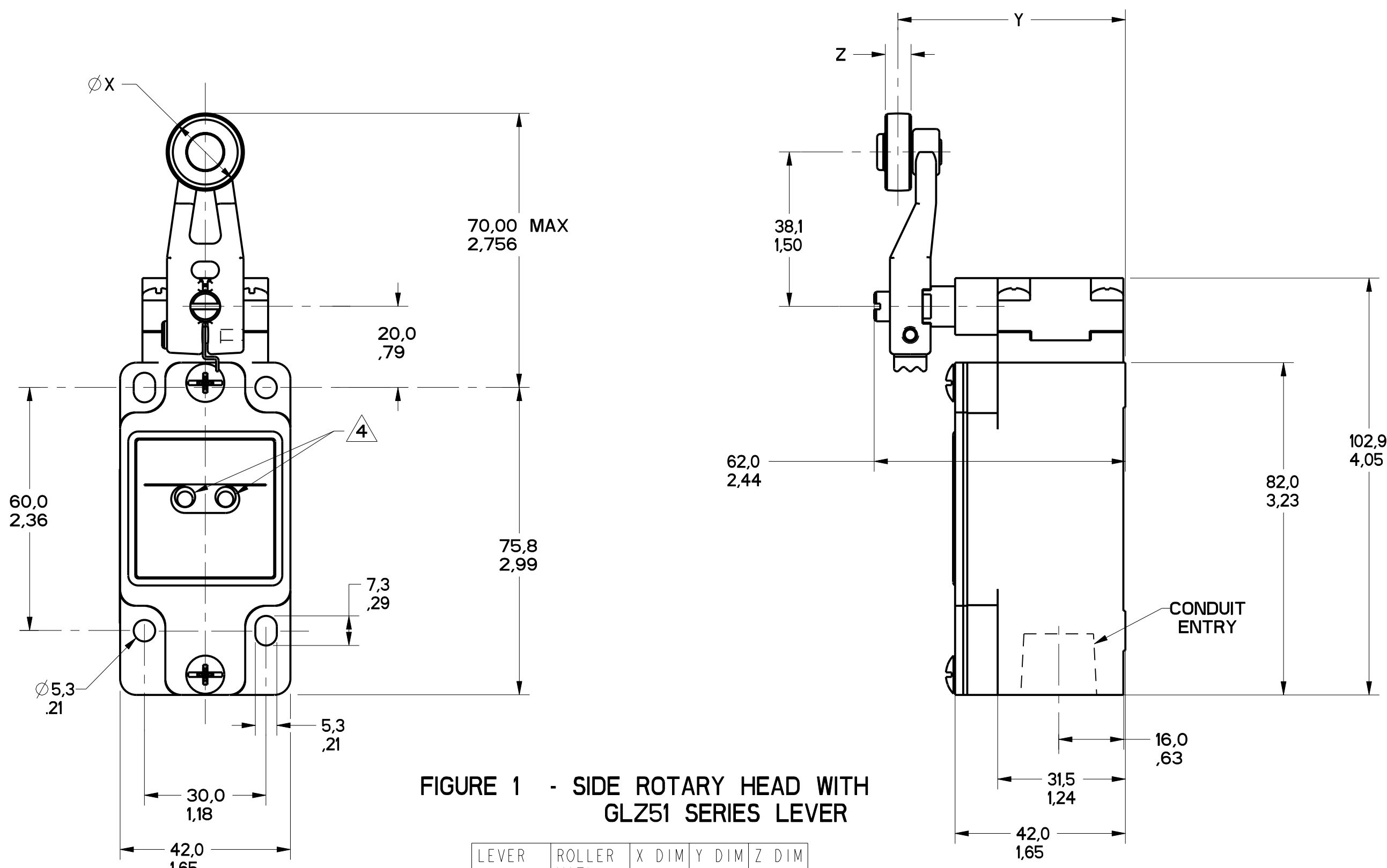


FIGURE 1 - SIDE ROTARY HEAD WITH GLZ51 SERIES LEVER

LEVER	ROLLER MATL	X DIM	Y DIM	Z DIM
GLZ51A	NYLON	19.1 .75	55.9 2.20	6.4 .25
GLZ51B	STEEL	19.1 .75	55.9 2.20	6.4 .25
GLZ51Y	RUBBER	50.0 1.97	66.1 2.60	10.0 .39

GLZ54J: 200.00 / 7.870 MAX  
GLZ54K: 140.00 / 5.510 MAX  
ALUMINUM ROD

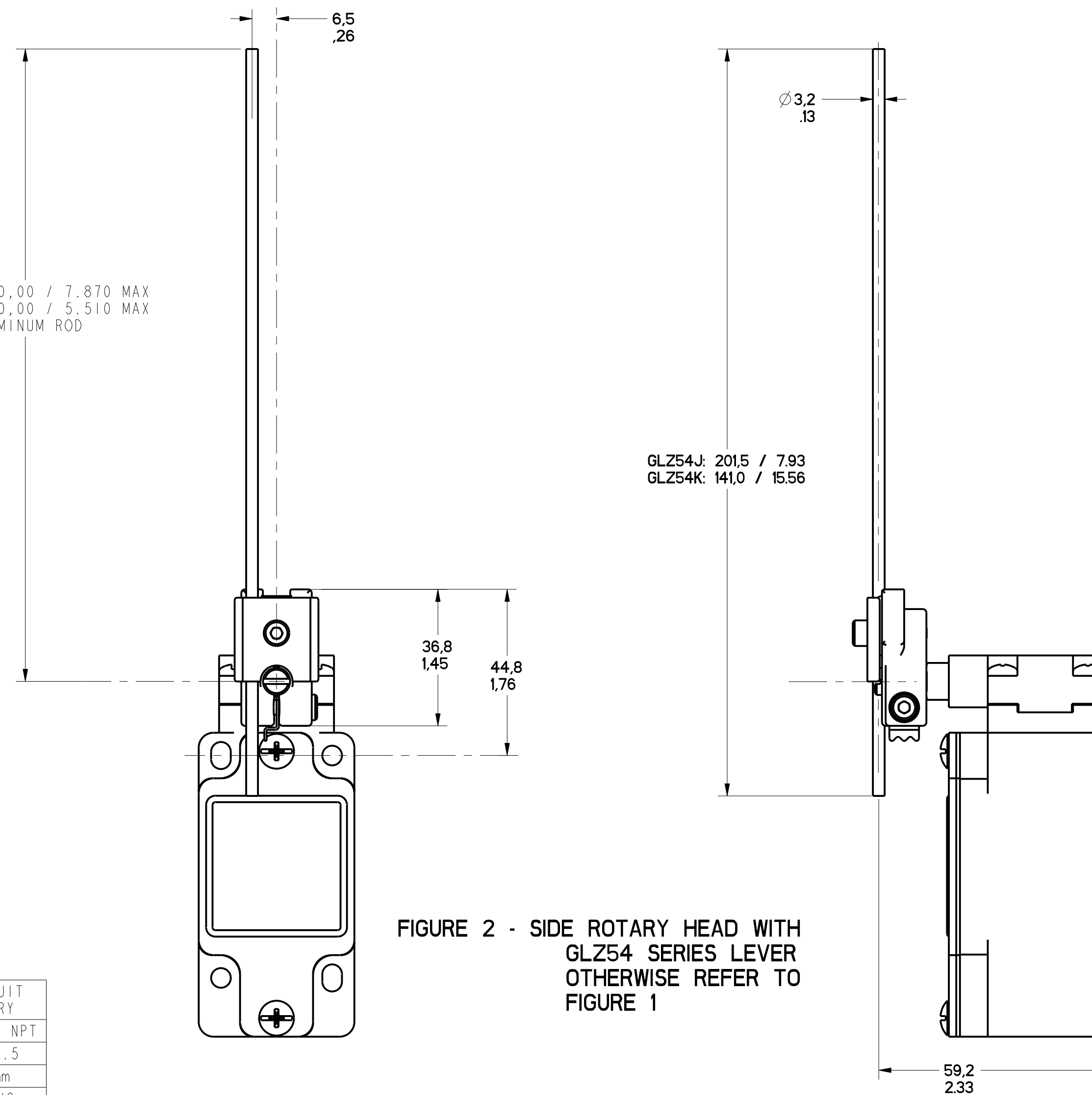


FIGURE 2 - SIDE ROTARY HEAD WITH GLZ54 SERIES LEVER OTHERWISE REFER TO FIGURE 1

FIGURE	CATALOG LISTING	CONDUIT ENTRY
1A	GL*A SERIES	1/2-14 NPT
1B	GL*B SERIES	PG13.5
1C	GL*C SERIES	20mm
1D	GL*D SERIES	PF1/2

ELECTRICAL RATING			
AC		DC	
A600 Ue	AC15 Ie	O300 Ue	DC13 Ie
(VOLTS)	(AMPS)	(VOLTS)	(AMPS)
120	6	24	2.8
240	3	125	.55
380	1.9	250	.27
480	1.5		
500	1.4		
600	1.2		

ENVIRONMENTAL RATING	
IP67	
NEMA/UL TYPES 1, 4, 12, 13	

- NOTES
- HEADS MAY BE INDEXED IN 90° INCREMENTS
  - LEVERS MAY BE KEYED TO THE SHAFT AT 90° INCREMENTS. THEY MAY ALSO BE ATTACHED, BUT NOT KEYED ANYWHERE ON THE SHAFT.
  - FOR ADDITIONAL LEVERS SEE "M" DRAWING CHART GLZ5
  - THE LEFT INDICATOR IS GREEN AND INDICATES "POWER ON" IT IS ON GLH SERIES PRODUCTS ONLY. THE RIGHT INDICATOR IS YELLOW AND INDICATES "OUTPUT STATUS" IT IS ON GLF AND GLH SERIES PRODUCTS ONLY.
  - THE MAXIMUM VOLTAGE,  $V_e$  OF GLF AND GLH SERIES PRODUCTS IS THE MAXIMUM RATED VOLTAGE OF INDICATION LIGHTS
  - FREE POSITION, OPERATE POINT, OVERTRAVEL AND PRETRAVEL ALL TO EN50041
  - CAM TRAVEL FOR FIG 9 ONLY APPLIES WHEN LEVER IS ADJUSTED TO 38.1 / 1.50
  - THE MAXIMUM VOLTAGE,  $V_e$  OF "06" AND "36" BASIC SWITCH CODE IS 500V (A500) TEMPERATURE RANGE
  - (ALL PRODUCTS EXCEPT W/SIDE ROTARY OPERATING HEAD)  
OPERATING: -25°C TO +85°C / -13°F TO +185°F  
STORAGE: -40°C TO +85°C / -40°F TO +185°F
  - (PRODUCTS W/SIDE ROTARY OPERATING HEAD)  
OPERATING: -40°C TO +85°C / -40°F TO +185°F  
STORAGE: -40°C TO +85°C / -40°F TO +185°F

CATALOG LISTING	BODY DIMENSIONS, FIGURE	HEAD DIMENSIONS, FIGURE	HEAD ACTUATION, FIGURE
GLA****	I	N/A	N/A
GLF****	I	N/A	N/A
GLH****	I	N/A	N/A
GLA****	1A	N/A	N/A
GLB****	1B	N/A	N/A
GLC****	1C	N/A	N/A
GLD****	1D	N/A	N/A
GL****A1*	I	1	8
GL****A2*	I	3	9
GL****A4*	I	2	10
GL****A5*	I		8
GL****B	I	4	11
GL****C	I	5	13A, 13B
GL****D	I	6	14A, 14B
GL****E7A	I	7A	12
GL****E7B	I	7	12
GL****E7C	I	7E	15
GL****E7D	I	7B	12
GL****K8A	I	7C	15
GL****K8B	I	7D	15
GL****K8C	I	7	15

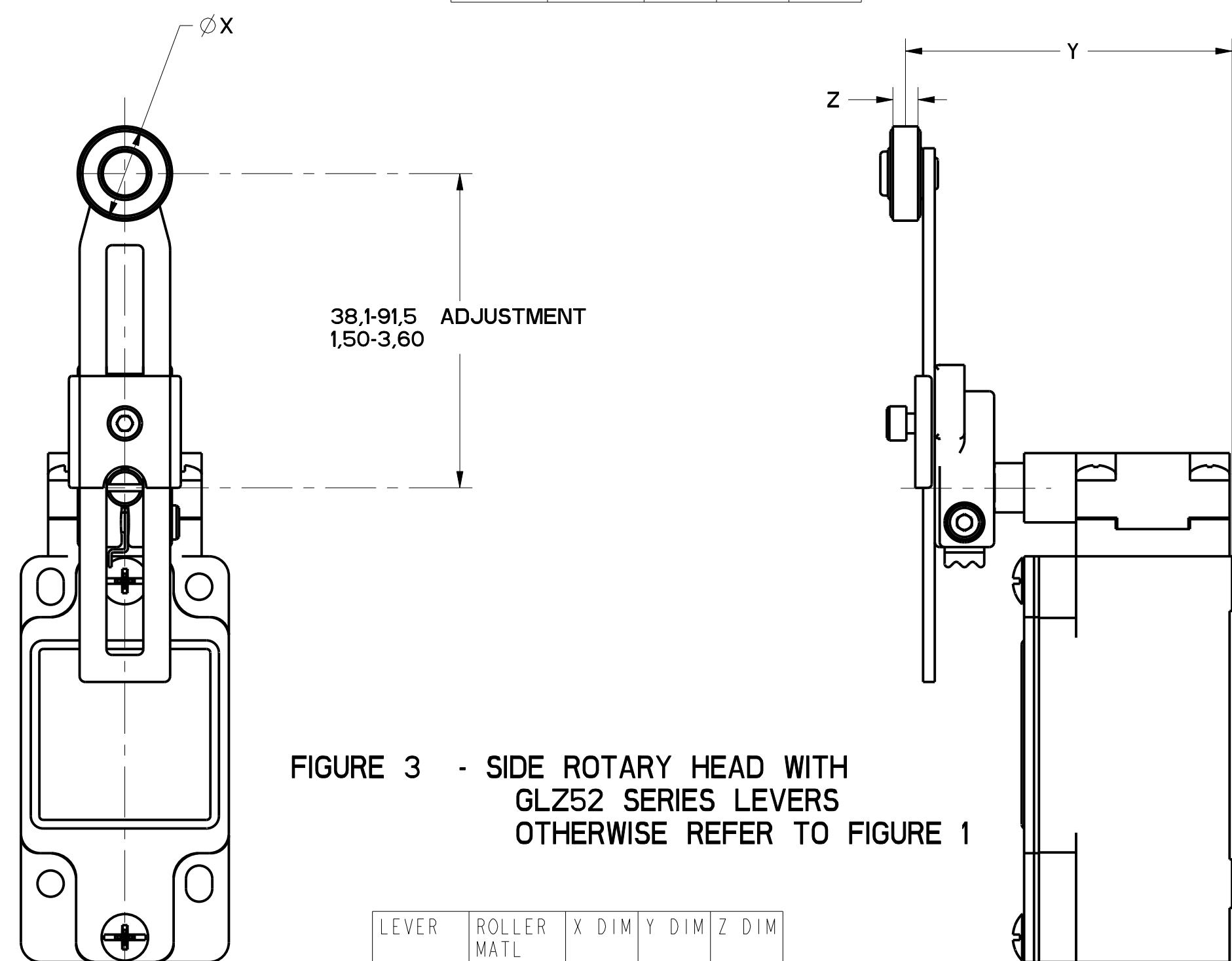


FIGURE 3 - SIDE ROTARY HEAD WITH GLZ52 SERIES LEVERS OTHERWISE REFER TO FIGURE 1

LEVER	ROLLER MATL	X DIM	Y DIM	Z DIM
GLZ52A	NYLON	19.1 .75	65.9 2.59	6.4 .25
GLZ52B	STEEL	19.1 .75	65.9 2.59	6.4 .25
GLZ52D	NYLON	38.1 1.5	65.9 2.59	6.4 .25
GLZ52E	NYLON	19.1 .75	79.37 3.125	33.07 1.300
GLZ52W	RUBBER	40.0 1.6	71.5 2.81	12.7 .5
GLZ52Y	RUBBER	50.0 1.97	68.8 2.71	10.0 .39

MGL SERIES CHART 1  
 DRAWING NUMBER: 12  
 PAGE: 1 OF 13  
 RELEASE NO.: PR-201782  
 APPROVALS: [Signatures]  
 PTC/CAD: [Signature]  
 S.A.V. 2/MAR/06  
 DWM: 07AUG/06  
 08FEB/08  
 08FEB/08

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FED. MFG. CODE 91929

**MICRO SWITCH**  
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**SWITCH, ENCLOSED**

CATALOG LISTING  
**GL SERIES CHART 1**

THIRD ANGLE PROJECTION

SCALE: FULL

DO NOT SCALE PRINT

TOLERANCES

APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE, UNLESS NOTED. TOLERANCES ARE:

	MM	IN	MM	IN
NO PLACES		1/16		0.01, 0.05
ONE PLACE	0.1	0.001	0.001	0.001, 0.005
TWO PLACES	0.01	0.0001	0.0001	0.0001, 0.0005
THREE PLACES	0.001	0.00001	0.00001	0.00001, 0.00005

DESIGN UNITS: SI METRIC  US CUSTOMARY

WEIGHT



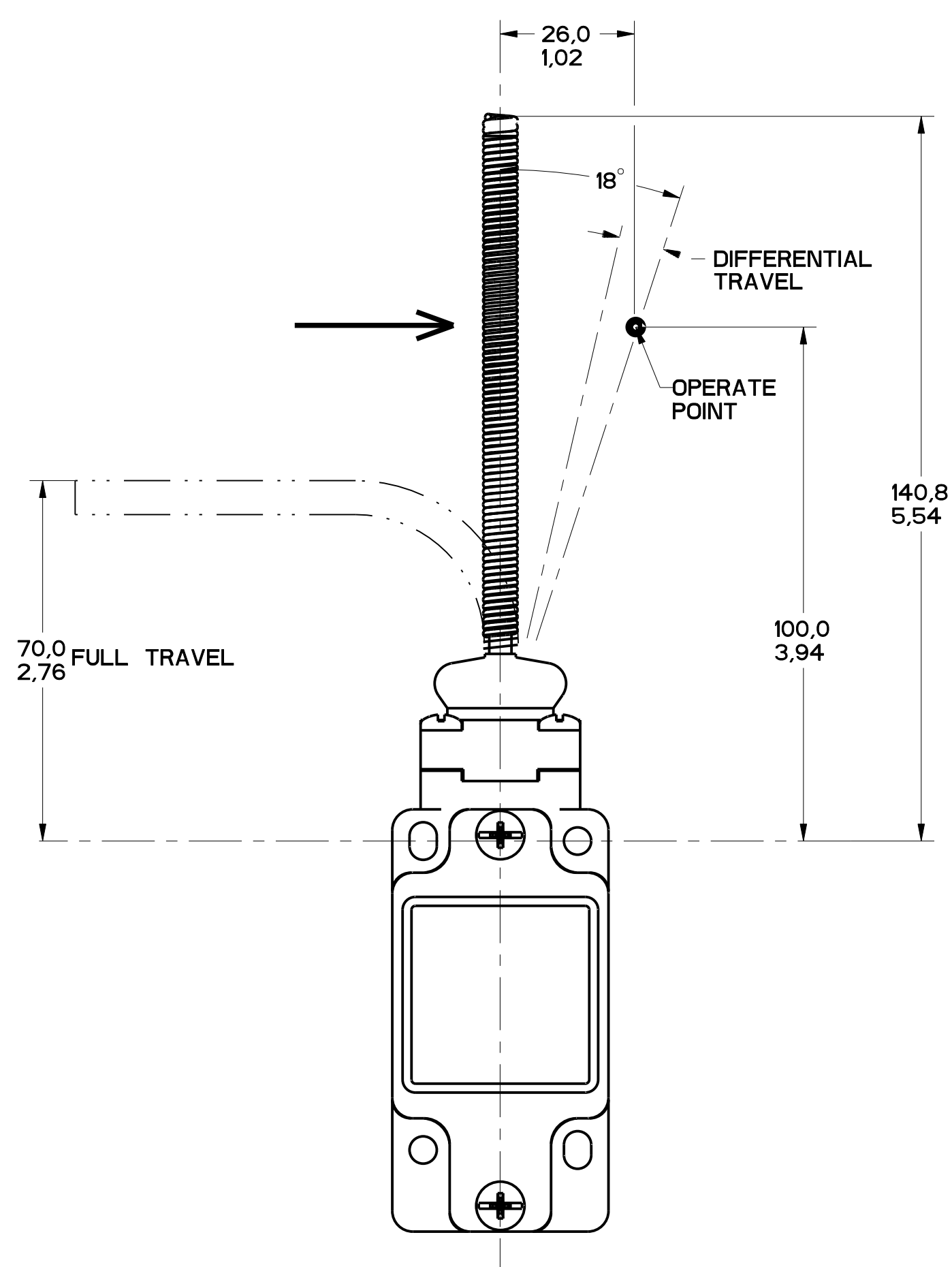


FIGURE 15

DRAWING NUMBER		PAGE		OF		ISSUES	
12		12		OF		13	
DRAWN		CHECKED		APPROVED		DATE	
G.H. OSWALDO		S.A.V.		O.S.MARCO		08/18/88	
SCALE		RELEASE NO.		REV.		DATE	
1:1		-		-		-	

MGL SERIES CHART 1

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<b>MICRO SWITCH</b> a Honeywell Division		SWITCH, ENCLOSED	
CATALOG LISTING		GL SERIES CHART 1	
DESIGN UNITS: <input checked="" type="checkbox"/> SI METRIC <input type="checkbox"/> US CUSTOMARY		TOLERANCES: DO NOT SCALE PRINT	
WEIGHT		APPLY TO DESIGN UNITS. CONVERSIONS ARE ONLY FOR REFERENCE, UNLESS NOTED. TOLERANCES ARE:	
NO. PLACES ONE PLACE TWO PLACES THREE PLACES ANGLES	SI X X,1X X,1X ±0,04 0,40/0,16 0,15/0,06 ±2°	US X X,1X X,1X ±0,01/0,05 0,50/0,15 0,15/0,05 ±2°	TOL. ± ±0,01/0,05 0,50/0,15 0,15/0,05 ±2°